

COMPOSITION OF ISOMALT[®]-COATING SUSPENSIONS
70 °C, 75% DS

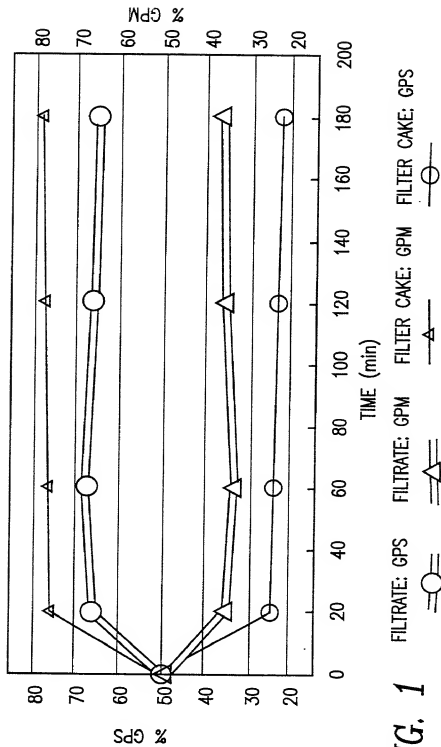


FIG. 1

COMPOSITION OF ISOMALT[®]-COATING SUSPENSIONS
70 °C, 80% DS

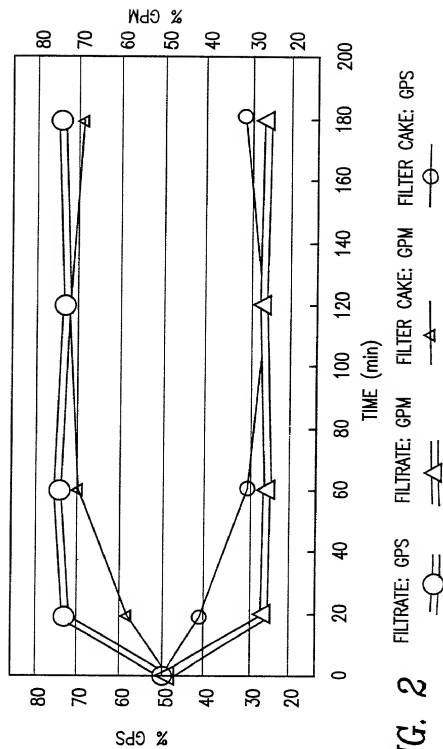


FIG. 2

COMPOSITION OF ISOMALT[®]-COATING SUSPENSIONS
60 °C, 75% DS

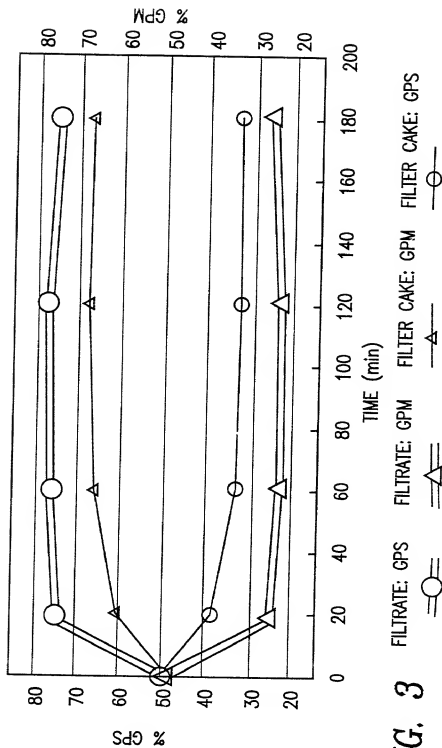


FIG. 3

COMPOSITION OF ISOMALT[®]-COATING SUSPENSIONS
60°C, 65% DS

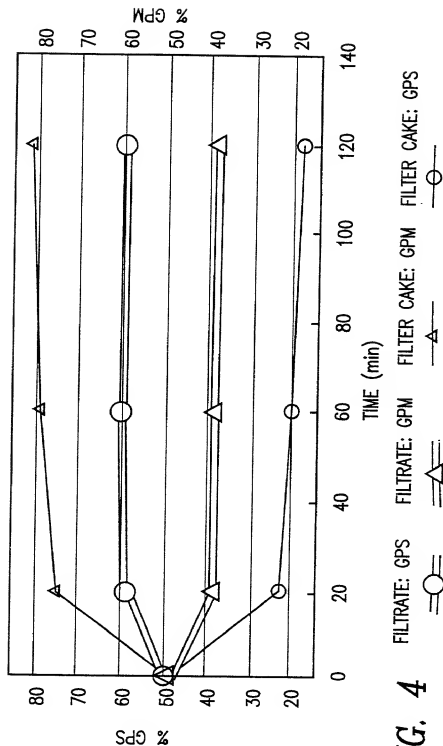


FIG. 4

COMPOSITION OF ISOMALT[®]-COATING SUSPENSIONS
50°C, 70% DS

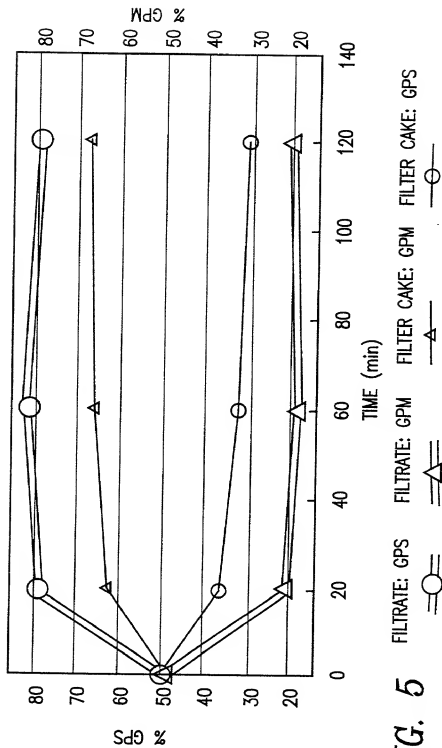


FIG. 5

SOLUBILITY OF ISOMALT^R IN WATER (g/100 g SOLUTION)

TEMPERATURE (°C)	ISOMALT®
0	8.5
2	10.1
4	11.7
6	13.3
8	14.9
10	16.5
12	18.1
14	19.7
16	21.3
18	22.9
20	24.5
22	26.0
24	27.6
26	29.2
28	30.8
30	32.4
32	34.0
34	35.6
36	37.2
38	38.8
40	40.4
42	42.0
44	43.6
46	45.2
48	46.8
50	48.4
52	50.0
54	51.6
56	53.2
58	54.7
60	56.3
62	57.9
64	59.5
66	61.1
68	62.7
70	64.3
72	65.9
74	67.5
76	69.1
78	70.7
80	72.3

FIG. 6

Bx VALUES OF SATURATED "ISOMALT[®]" SOLUTIONS
DRY SUBSTANCE (Bx)

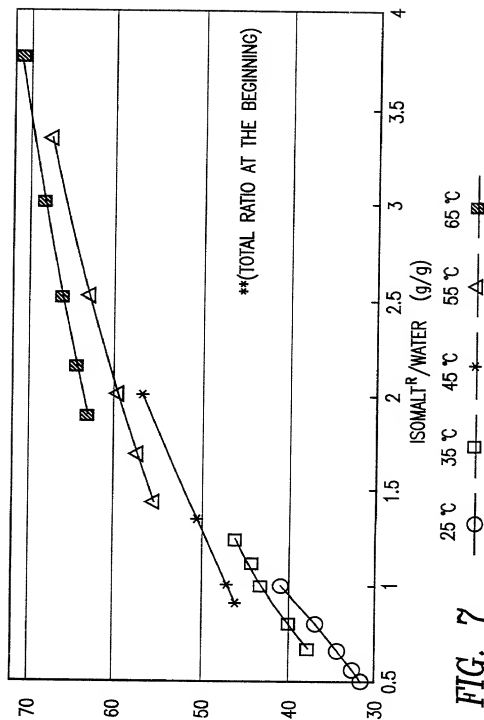


FIG. 7

COMPOSITION OF SATURATED "ISOMALT[®]" SOLUTIONS
RATIO (GPS/GPM)

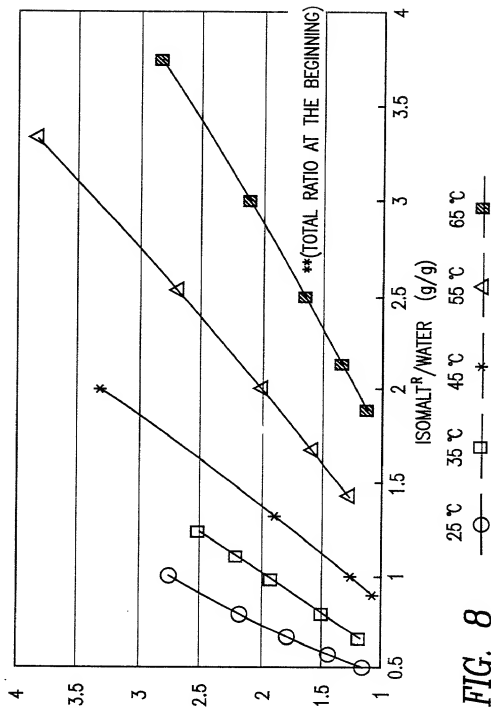


FIG. 8

DISSOLUTION KINETICS OF MODEL COMPRESSED MATERIALS
GPS-RICH FRACTION (80% GPS)
GPM-RICH FRACTION (86% GPS)

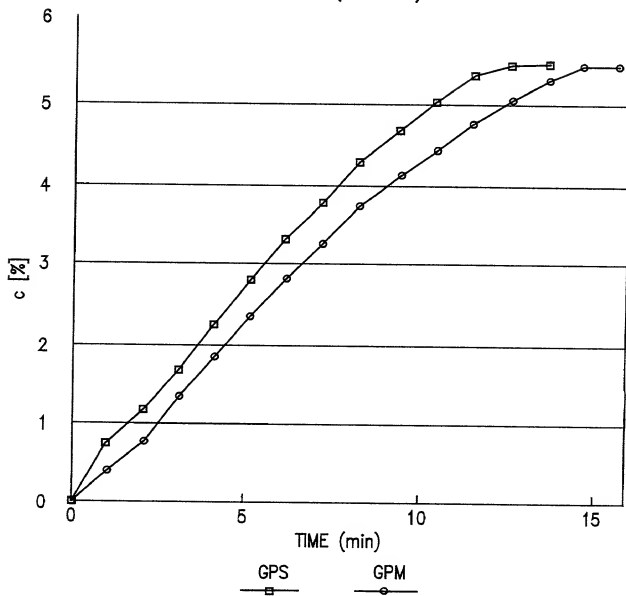


FIG. 9

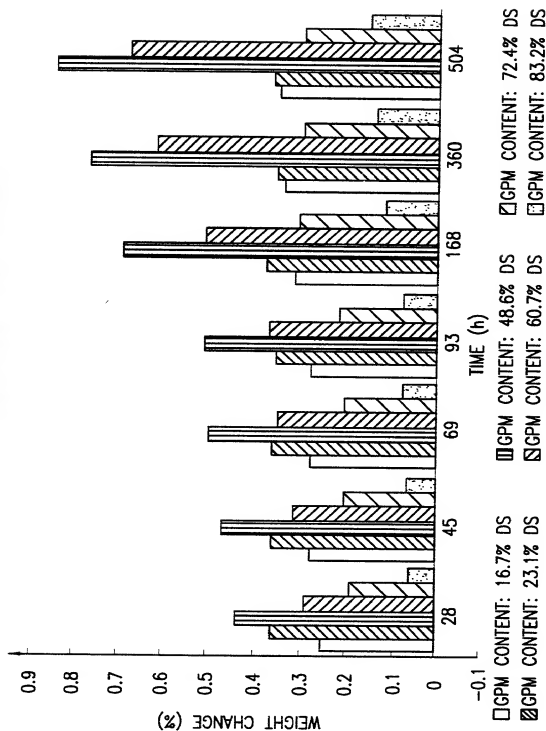


FIG. 10